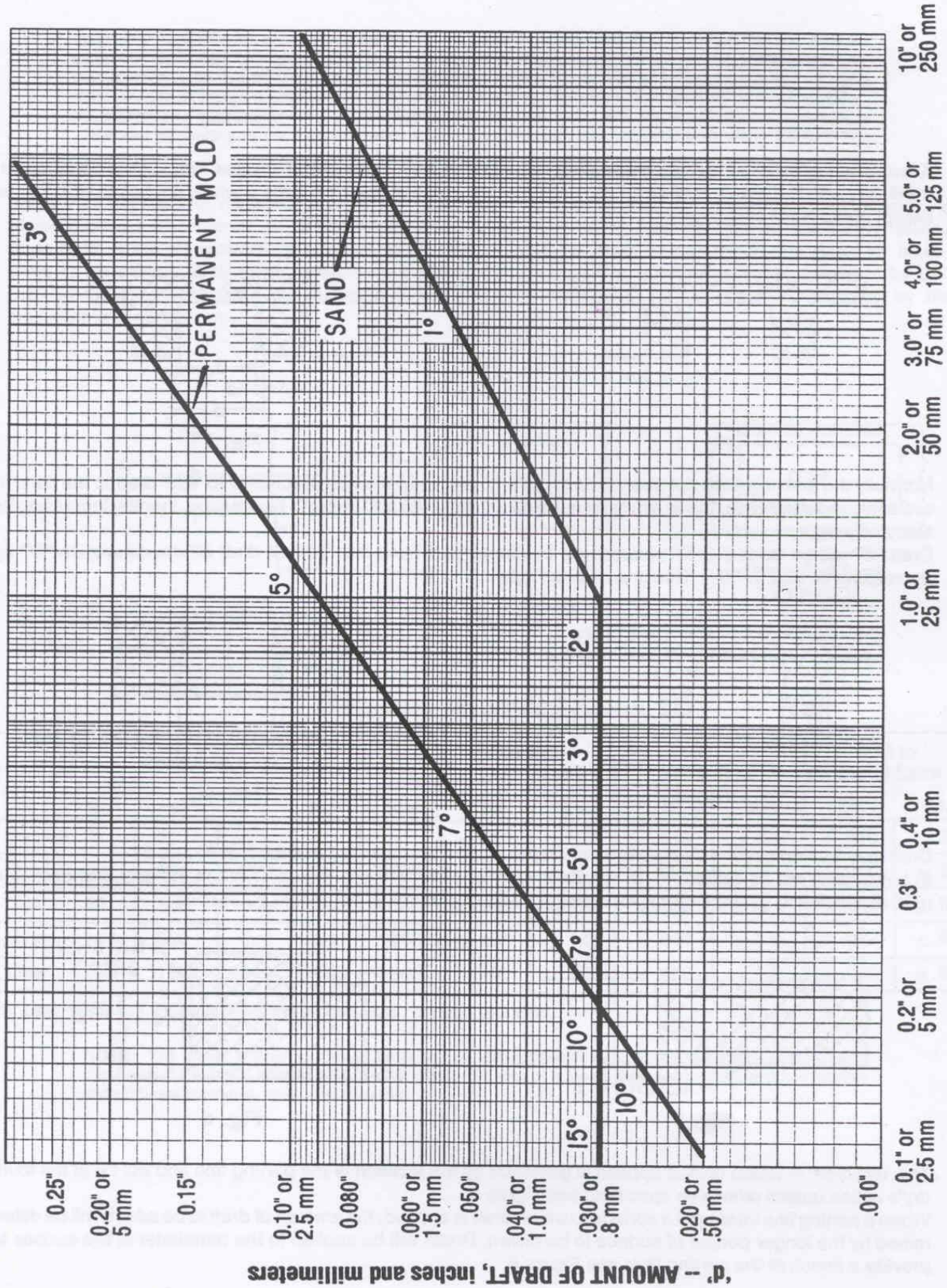


Standards For Aluminum Sand and Permanent Mold Castings



ENGINEERING SERIES (E)

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DRAFT REQUIREMENTS
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'L' -- LENGTH OF DRAW, inches and millimeters

NOTE: Figures shown in degrees are recommended angular draft for a given length of draw.